

EC Certificate

Factory Production Control (FPC)

1182-CPD-1090-1.00052.GSIMü.2012.001

In compliance with Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to construction products (the Construction Products Directive - CPD), as later amended, the following has been stated:


The construction product stated below is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan.

The Notified Body

GSI - Gesellschaft für Schweißtechnik International mbH - No. 1182 -

has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Placed on the market by (Producer or its authorised representative)	Schletter GmbH Alustraße 1 DE 83527 Kirchdorf
Factory(ies)	Schletter GmbH Alustraße 1 DE 83527 Kirchdorf
Product	Structural aluminium components up to EXC3 according to EN 1090-3 only structural design work included
Intended use	For structural use in all types of construction works
CE – markingmethod	ZA.3.2 up to ZA.3.5 acc. to EN 1090-1: 2009/AC:2010
Confirmation	All provisions concerning the attestation of factory production control described in Annex ZA of the following standard(s) were applied: EN 1090-1:2009/AC:2010, Annex ZA
Begin of validity (First issue date)	24.01.2012
Next surveillance date	23.01.2013
Period of validity	This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.
Remarks	To this certificate belong the welding certificate(s): 1182-CPD-1090-3.00004.GSIMü.2012.001 (GSI mbH NL SLV München, valid until 23.01.2013)
Place and issue date	München, 07.03.2012 Haberberger/krg


GSI mbH
GSI SLV
Z9
deputy of head of certification body
Notified Body 1182


Welding Certificate

1182-CPD-1090-3.00004.GSIMü.2012.001

In compliance with EN 1090-1, Tab. B.1, the following has been stated:

This welding certificate
is valid in connection with the EC-Certificate in the field of CPD

Manufacturer	Schletter GmbH Alustraße 1 DE 83527 Kirchdorf	
Essential manufacturing facility(ies)	Schletter GmbH Alustraße 1, DE 83527 Kirchdorf	
Technical specification	EN 1090-3:2008+A1:2011	
Execution class(es)	EXC3 according to EN 1090-3:2008+A1:2011	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	131 - Metall inert gas welding 141 - TIG welding 786 - Capacitor discharge stud welding with tip ignition	
Parent Material <small>(Grade / Standard)</small>	Werkstoffgruppe 22 und 23 nach ISO 15608	
Responsible Welding Coordinator <small>(Title, Surname, Name, Date of birth, Qualification)</small>	Michael Busch, EWE	born on: 20.01.1958
Substitute <small>(Title, Surname, Name, Date of birth, Qualification)</small>	Peter Bugla, SFM	born on: 10.04.1953
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Begin of validity <small>(First issue date)</small>	24.01.2012	
Next surveillance date	23.01.2013	
Period of validity	This certificate remains valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.	
Remarks	-	
Place and issue date	München, 07.03.2012 Haberberger/Ha	



Ing. Wilhelm Pupp
deputy of head of certification body